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Southeast Asia Agency

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· South Africa : +27-11-4732149



New Technology
High Performance
VISION SCREEN PRINTER

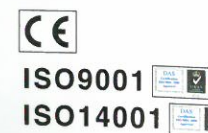


SJIT
SJ INNOTECH Co., Ltd.

SJIT SJ INNO TECH
Vision Screen Printer
www.sjinnotech.com

2016. March

• All data are subject to change without prior notice.



Global Small Giants
INNO-BIZ Corporation
Venture Business

Daegu City Star Company
Promising Export Company
Leading Medium Business

HP-520SPI HP-850SPI



New Technology High Performance 3D VISION SCREEN PRINTER

Dual Projection Multiple Inspection with 3D Color Image

Screen Printer ↔ SPI

Closed-Loop Control

Patent registration : 10-1165747

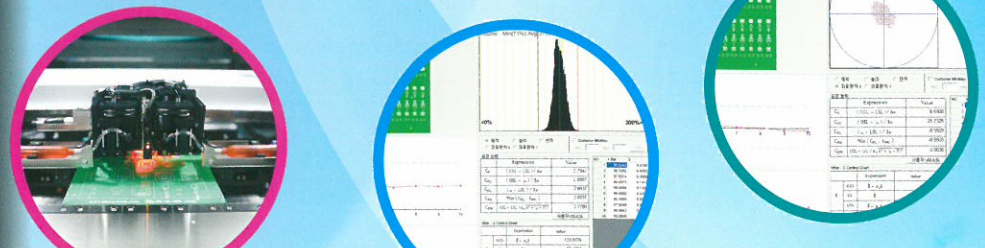


3D Inspection Vision Screen Printer HP-520SPI

0402 chip

0.3 pitch QFP

Ø 0.2 MBGA

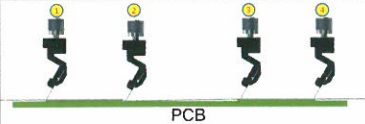


Load-Cell Control



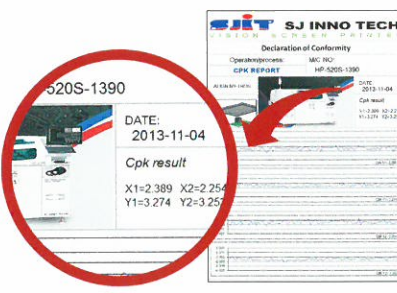
- Squeegee motion of precise pressure control technology
- Real-time Pressure Monitoring
- Difficult pressure verification method unnecessary
- Actual Load Cell Pressure Monitoring Function

Squeegee Auto Control by PCB Shape



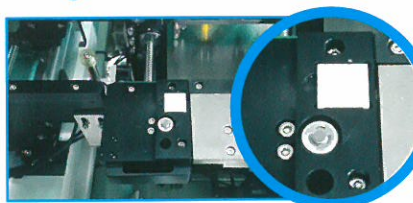
Machine CPK Measure program STD

- Machine CPK Measure (2.0 CPK@±12.5µm, 6-Sigma)
- X, Y-axis Alignment measure
- CPK data acquire after repeated 100 times

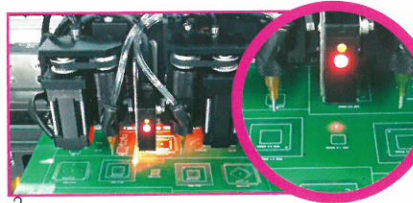


Dot Dispenser

Purge Area DP Nozzle Touch Sensor

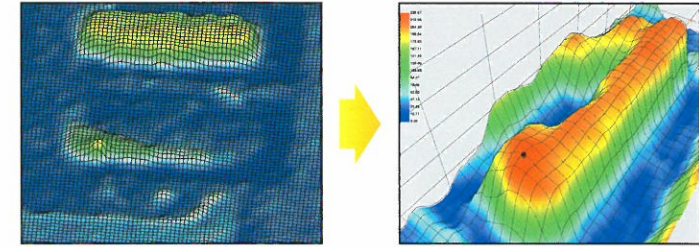
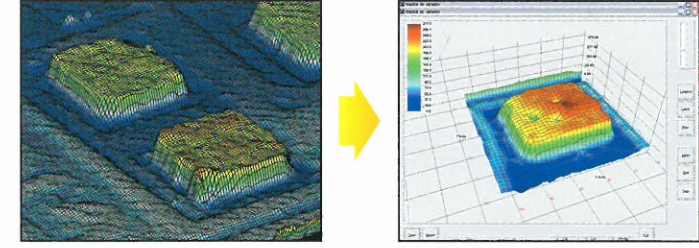


Laser Height Sensor



3D Inspection Vision Screen Printer

3D Inspection Vision Screen Printer can reduce the defective products of excessive, shape defects etc. and inspect for No Good, Bridge, Shift and etc. during Solder Paste Printing



Vision Screen Printer

This allows the user to monitor the performance of the printing process and correct problems before placement and soldering and thus substantially increasing "first pass yield" and saving production time and cost

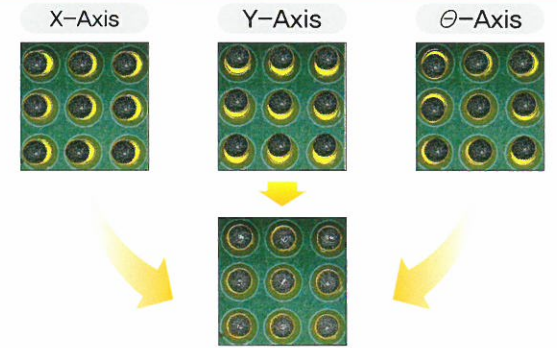
Customers demand better printing control for

Real-time feedback and control of screen printer system through the Solder Paste 3D total inspection to develop best quality & productivity
Closed-Loop Control function

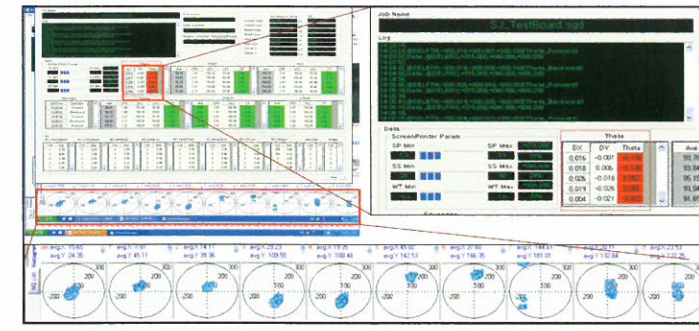
3D Inspection Screen Printer
HP-520SPI

Screen Printer ↔ SPI communication control - Offset

Screen Printer and SPI Data communication Solution Axis Offset control



Screen Printer ↔ SPI DATA



Mask Correction including the existing Theta values that include warped Offset



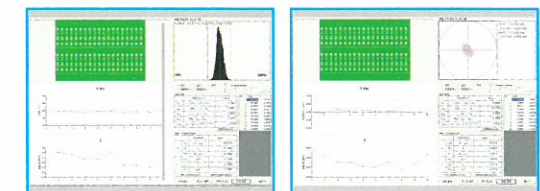
Screen Printer ↔ SPI (Closed-Loop Control)

Auto offset

Auto Cleaning

NG Option

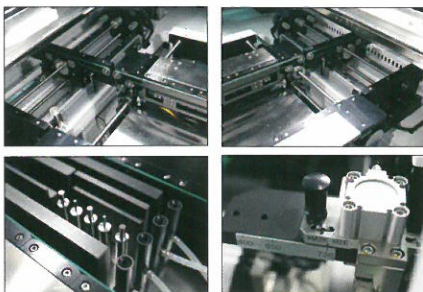
- Cycle Stop
- Squeegee Pressure control
- Squeegee Speed Up/Down
- Work Up/Down
- By-Pass Function



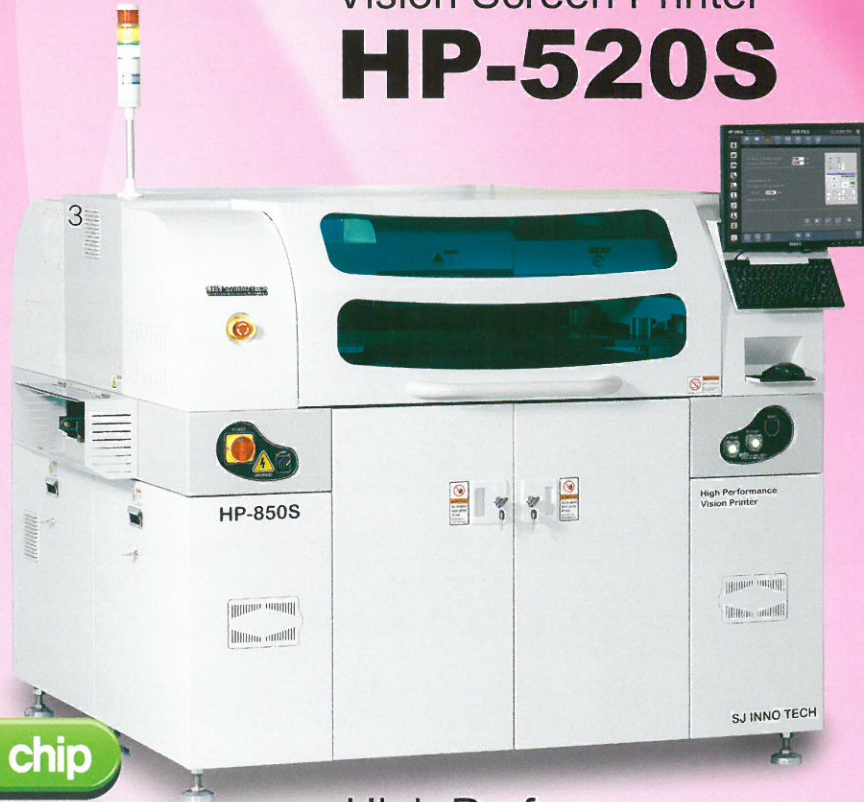
HP-520S
 HP-680S
 HP-850S
 HP-1000S

Convenience for operator

- Easily Model Change
- Auto Width adjust for Conveyor
- Various PCB Back up unit
- Table Up/Down regardless of PCB size change



High Performance
 Vision Screen Printer
HP-520S

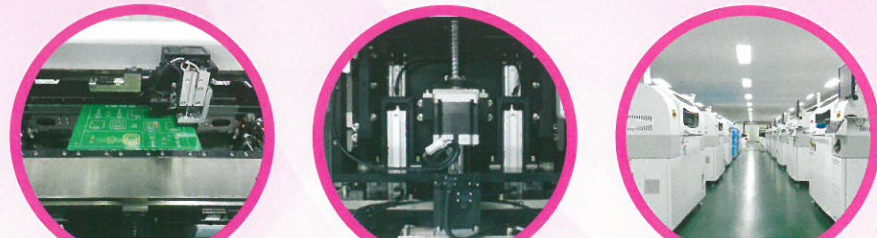


High Performance
 Vision Screen Printer
HP-850S

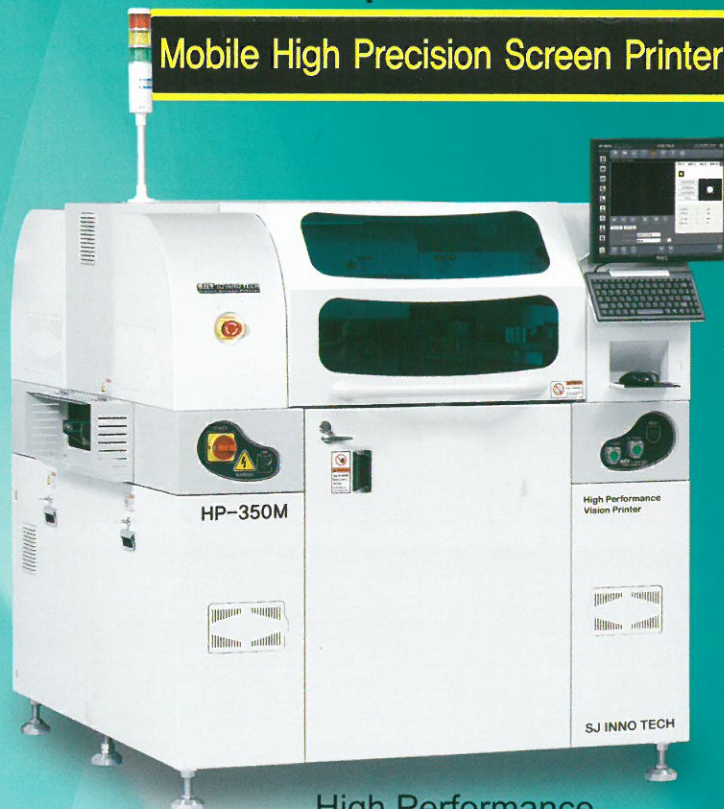
0402 chip

0.3 pitch QFP

∅ 0.2 MBGA



Mobile High Precision Screen Printer



High Performance
 Vision Screen Printer
HP-350M

Dual Rail Screen Printer

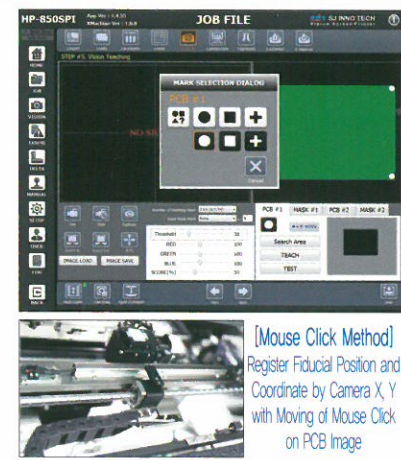


Patent registration : 10-1092990

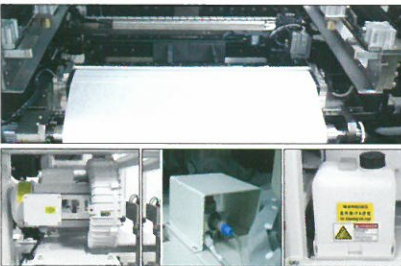
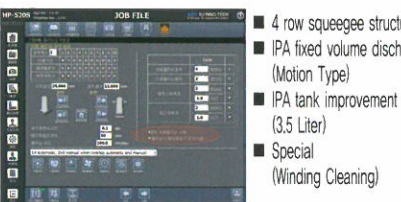
High Performance
 Vision Screen Printer
HP-350MD

HP-350M
 HP-350MD
 HP-620MD

Vision System(Work Programming)

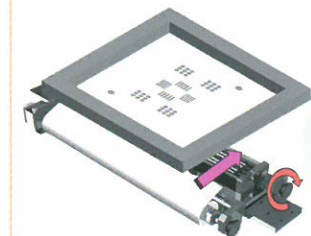


Auto Cleaning System(Performance)



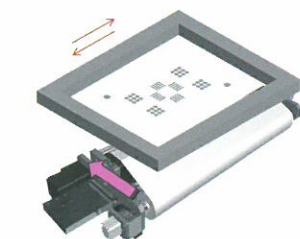
USC Winding Cleaning

Forehead moving of Cleaning unit with winding of Cleaning paper so improvement cleaning performance (selection)



Stencil Waver (Shake) Cleaning

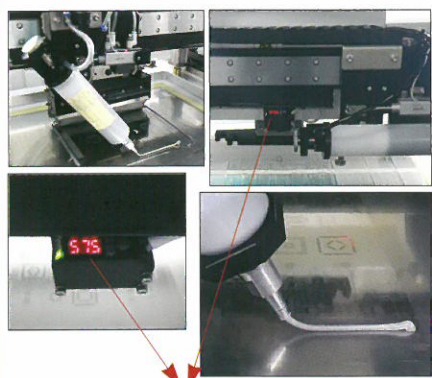
Forehead moving of Cleaning Unit and Stencil Frame wave Left to Right at the same time (selection)



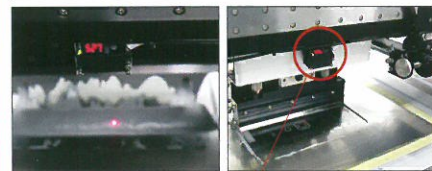
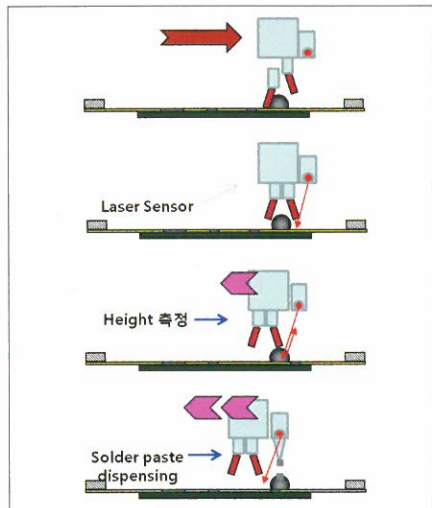
HP-880L
HPX-1300S

Large LED Bar & BLU Screen Printer

Auto Solder Dispenser



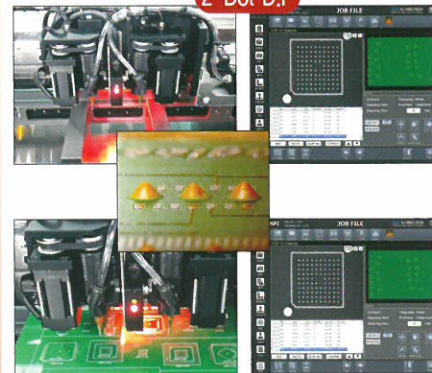
Paster Solder Height Measure
Laser Sensor



Laser Sensor

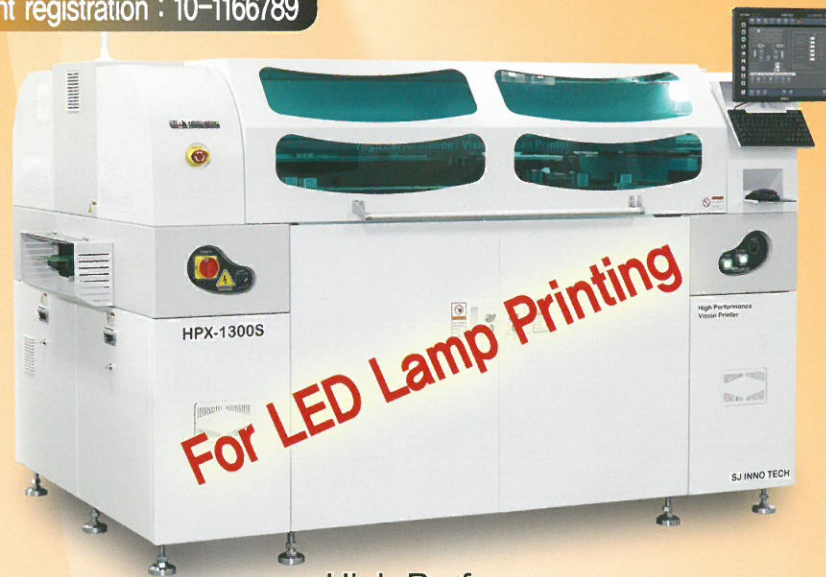
Dot Dispenser

2-Dot D.P



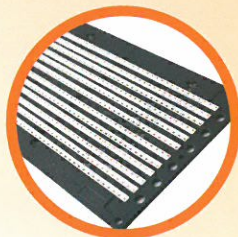
High Performance
Vision Screen Printer
HP-880L

Patent registration : 10-1166789



For LED Lamp Printing

High Performance
Vision Screen Printer
HPX-1300S



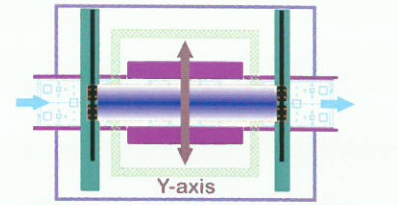
Squeegee Direction

STD M/C Squeegee Direction

HP-520S
HP-680S
HP-850S
HP-880L

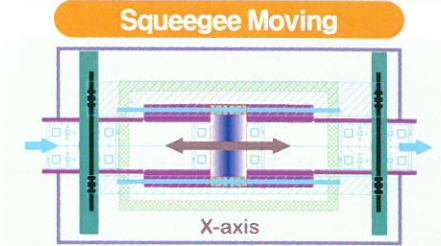
HP-350M
HP-350MD
HP-620MD

HP-520SPI
HP-850SPI

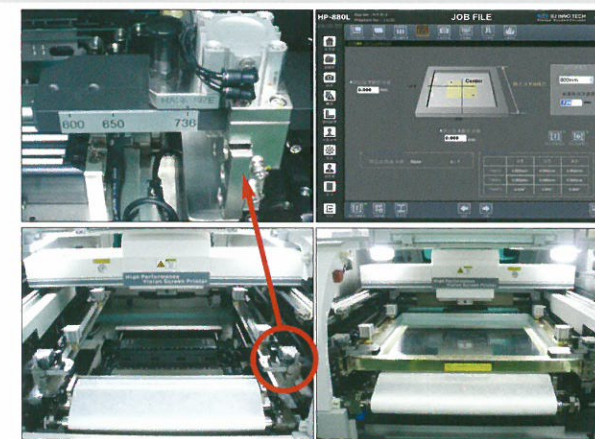


Special M/C Squeegee Direction

HPX-1300S
(Patent registration : 10-1166789)

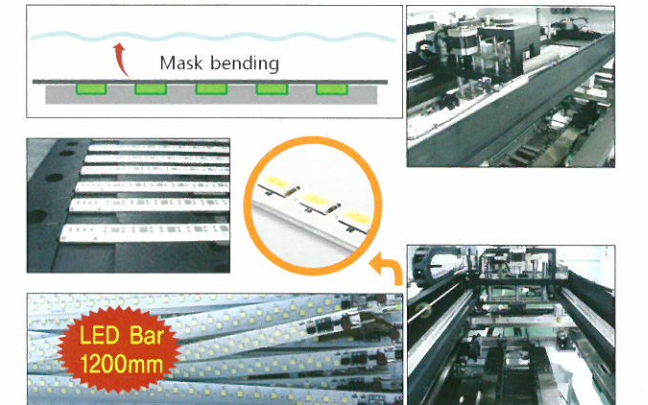


Free Size Stencil Change



■ Stencil Align Structure ■ Auto Stencil Position

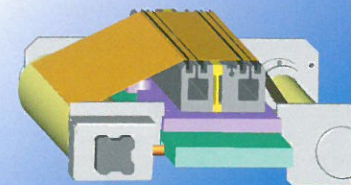
Application



Auto Under Stencil Cleaning

Patent registration : 10-0631156

2-VACUUM UNIT & Paper Rolling Unit
During Mask Cleaning, Quality improvement with same moving
Roll Paper so can remove solder rest at Mask hole



1st return working is same benefit like 4th Cleaning

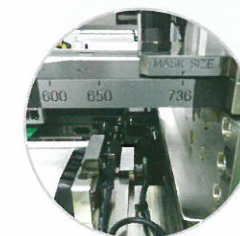
High efficiency improvement for Cleaning

- Double structure Vacuum and Cleaning Unit
- Select for Alcohol, Vacuum and Below Human Cleaning point
- Select for Cleaning times
- Strong Vacuum(Vacuum Motor capacity : 1,100mmH₂O)
- 4 row Cleaning Squeegee Structure
- IPA fixed volume discharge(Motion type)
- Large volume of IPA tank
- Special (Winding Cleaning)
- Special (Wave Cleaning)



Paper Winding Cleaning

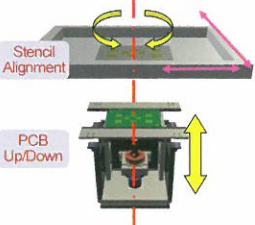
Patent registration : 10-0843782



Alignment System

Alignment (Stencil Align Mode)
Stencil Align & PCB Up/Down Mode

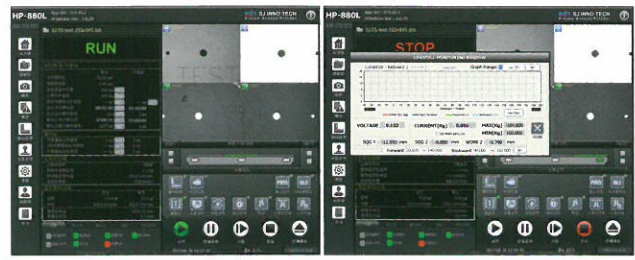
- Stencil Align & PCB Up/Down
- One Click, All-axis Auto Align
- Paste falling down enhancement
- During Front-Rear printing, small difference Lead thickness
- Table LM Guide Up/Down Method



Patent registration : 10-1244228

User Interface

Temperature, Pressure Display on Monitor(Apply Load Cell)
Easy Operation
Various Info Display

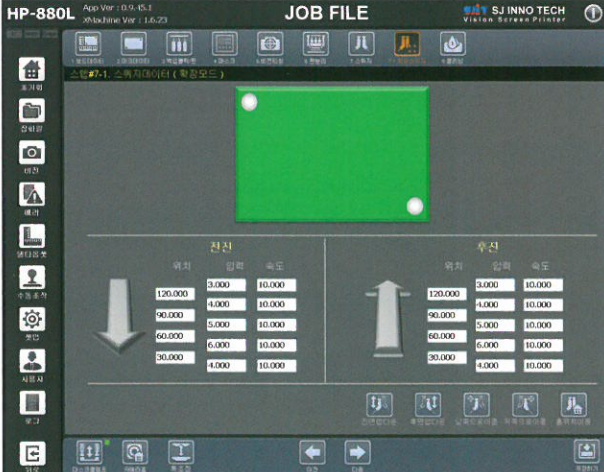


Better Advanced Technology and Convenience in Use for Customers

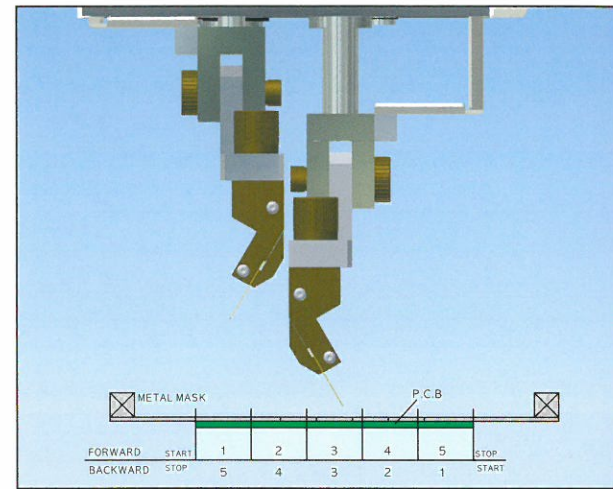
New Technology High Performance VISION SCREEN PRINTER HP-520S

Speed/Pressure Control each section of Printing

Patent registration : 10-0505314



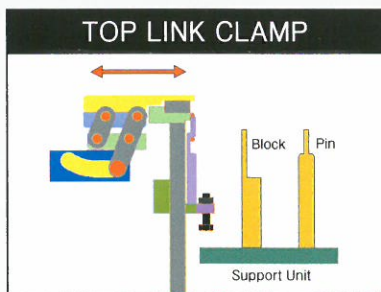
- Max. 5 section for control of speed and pressure by S/W
- High Productivity and High Printing quality



PCB Clamping

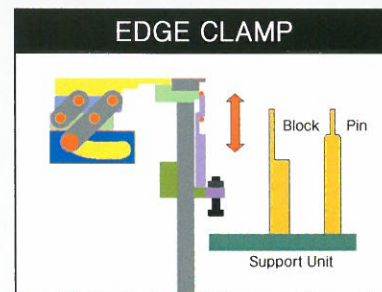
Patent registration : 10-0505315

TOP LINK CLAMP



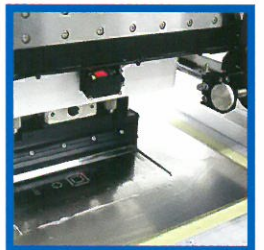
Over PCB thickness 0.8t, Prevent damage for EDGE GUIDE BLADE

EDGE CLAMP



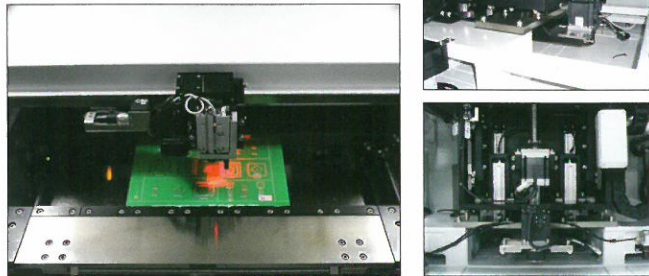
Under PCB thickness 0.8t, PCB prevent derailed during Clamp at Y axis

- 0402 Chip, 0.3Pitch QFP, ϕ 0.2MBGA
- Squeegee Precision Control for Pressure (Load-Cell Control)
- Machine Cpk Measure Software STD
- Closed-Loop Control Function (Screen Printer \leftrightarrow SPI \leftrightarrow Offset)
- 3 Stage Auto Width Control
- Registered Mark Position and Coordinate with Mouth Click
- 4 Stage Squeegee Structure
- Stencil Waiver Feature During Cleaning
- Free Size Stencil Change
- Stencil Align & Work Table UP/DOWN System
- Improve Processing for FPCB Due to Based Equipped with ARRAY PCB INSPECTION S/W
- Saved all Data of Job File and CPK Data by MES(Traceability)
- Solder 2D Inspection System
- AUTO SOLDER DISPENSER(Height Measure by Laser Sensor) (Option)
- Dot Dispenser Feature (Option)
- Mask, Paste and Squeegee Assembly ID Can Compare Each Other by Hand Barcode Reader System (Option)
- 2D Barcode Reading System (Option)
- Part Recognition Sensor on Top of PCB (Option)
- High Speed Conveyor System 5sec (Option)
- Paper Winding Feature During Cleaning (Patent Registration : 10-0843782)
- PCB X-axis Moving System for LED Line (Patent Registration : 10-1166789)
- Printing Speed and Pressure Control at Each Section of Printing (Patent Registration : 10-0505314)
- Perfect PCB Clamping with Top Link and Edge Guide (Patent Registration : 10-0505315)



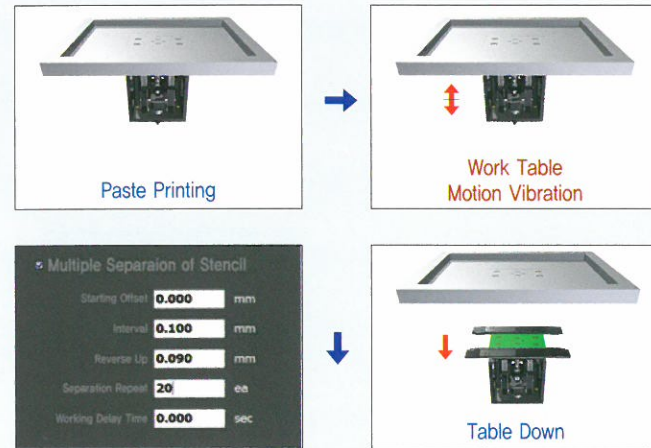
Work Table Unit

- Precision Control by Servo Motor
- 8ea LM Guide an 1ea Lead Screw
- Z1, Z2 Moving Screw, One Unit
- Z1, Z2 Up/Down Air Cushion Unit



Work Table Unit (Pcb Separation)

Multiple Separation of Stencil (Work Table Vibration Separation)



Vision System (Work Programming)

[Mask Teaching for User friendly]



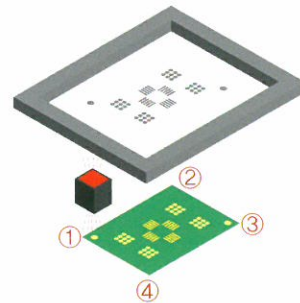
[Mouse Click Method]

Camera X, Y moving by Mouse click on PCB image, Register coordinate and confirm Fiducial position by Vision



Vision System (4-Point Fiducial Teaching)

- Fiducial mark Vision Teaching
- 0~4 Point(Selection by Operator)
- Accuracy Printing Coordinate



Standard 2D Inspection

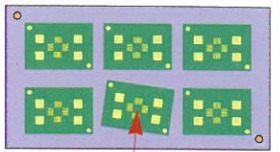


- Inspection Area
- 11mmx8mm
- Speed
- Per site inspection 400ms
- Programming
- Teaching by Stencil Image
- Calculation for Image Paste Spread by Each Site
- Easy for Modify / Manage due to Confirming Error by Each Site

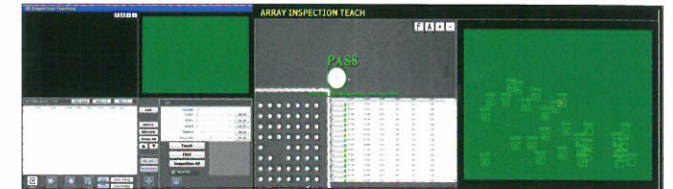


Array PCB Inspection

1. Inspect individual mark of FPCB on the JIG and detect the wrongly mounted FPCB by alarm
2. Minimize the cleaning process loss when the FPCB is mounted on the JIG by operator



Detect the wrongly mounted PCB



Squeegee Pressure Close-loop

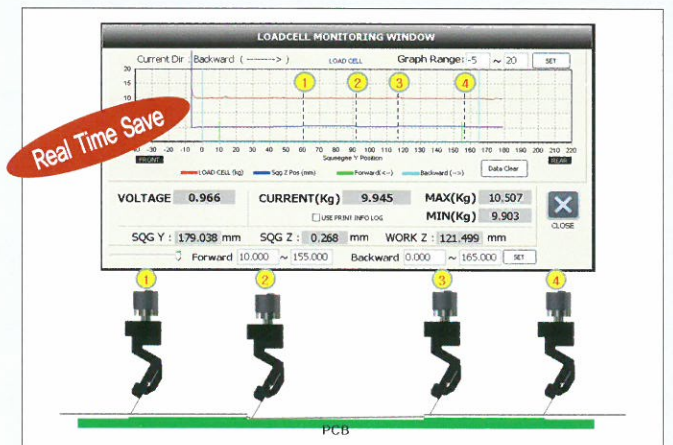
Squeegee Assembly

- Application of Load cell
- Real-time control of pressure
- Pressure monitoring
- Pressure Calibration
- Real time saving the Graph



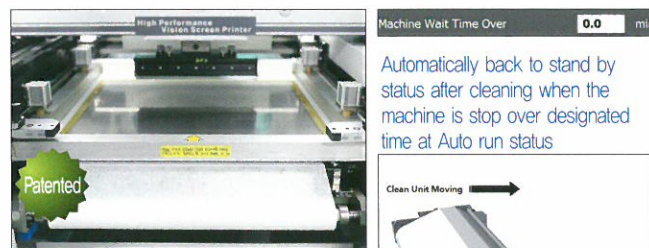
Squeegee Pressure Close-loop

Squeegee auto pressure control by PCB shape



Auto Stencil Cleaning

Improved cleaning efficiency



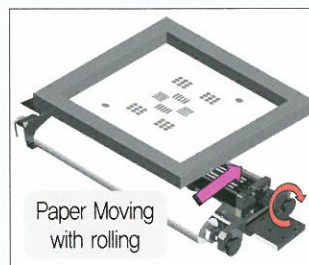
- 2 step Vacuum Cleaning Unit
- Function selection for IPA, Vacuum, Blower
- Human Cleaning Function
- Cleaning time selection



Auto Cleaning System (Performance)

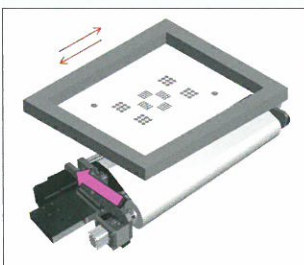
USC Winding Cleaning

Cleaning Unit moving forehead and same time rolling with Cleaning Paper and moving Moving. Improve cleaning ability (Selection)



Stencil Waver(Shake) Cleaning

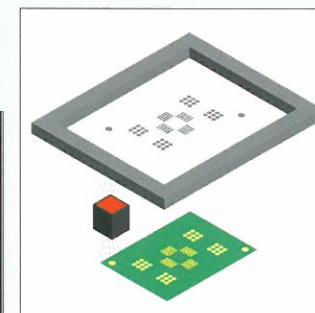
Cleaning Unit moving forehead and same time stencil frame moving Left/Right. Improve cleaning performance (Selection)



Machine Cpk

Machine Cpk measurement Software standard installation

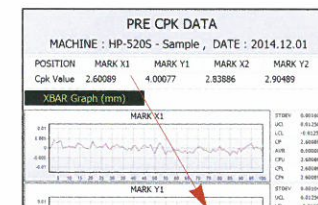
- X, Y-axis Alignment measurement
- After repeated measurement, Cpk calculation
- Total system alignment Cpk (Pre-Print Cpk)
- Printing alignment Cpk (Post-Print Cpk)



Machine Cpk

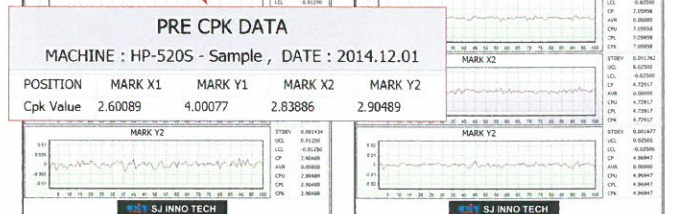
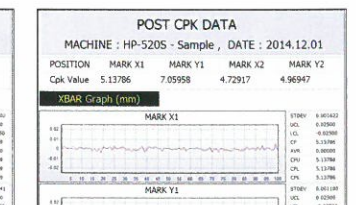
Total System Alignment

2.0Cpk@±12.5μm

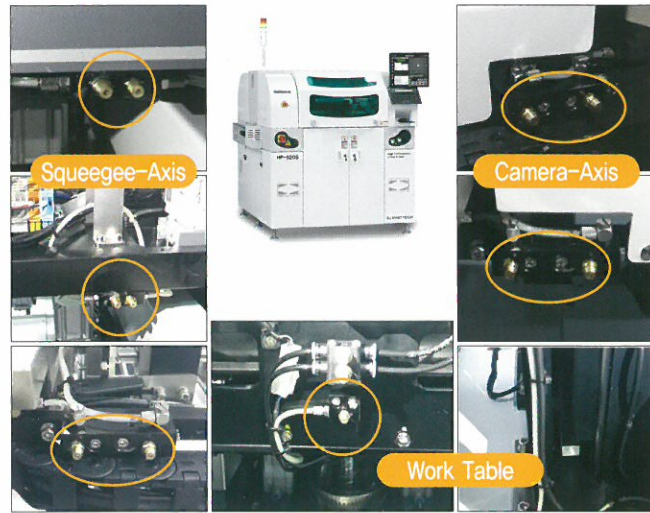


Printing Alignment

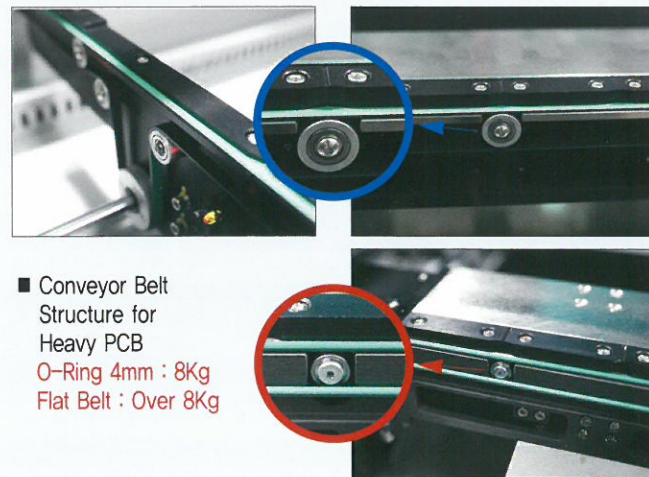
2.0Cpk@±25μm



Grease Refuel System



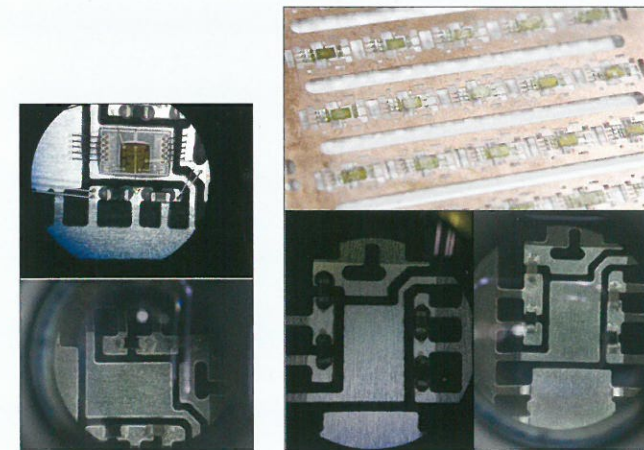
Heavy PCB Loading



■ Conveyor Belt Structure for Heavy PCB
 O-Ring 4mm : 8Kg
 Flat Belt : Over 8Kg

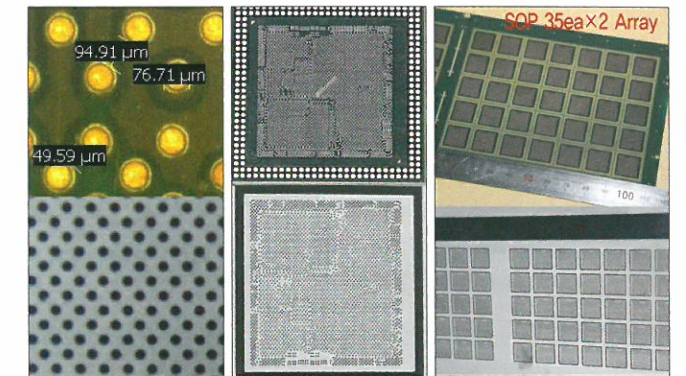
Printing Quality

Lead Frame Printing

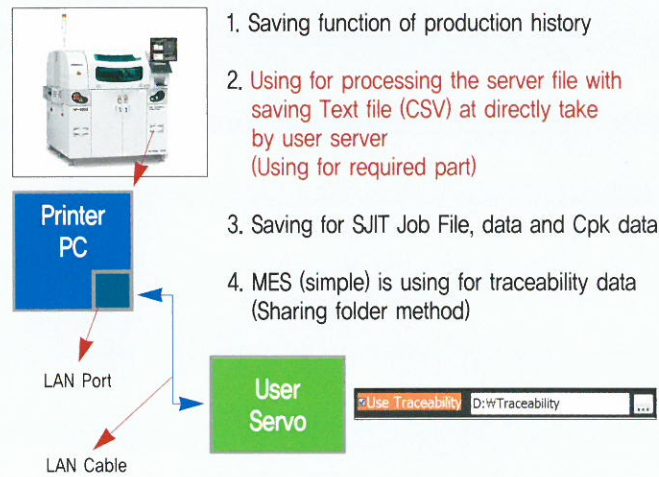


Printing Quality

S.O.P (Ultra Fine Pitch)



Traceability (MES)-Screen Printer



Traceability (MES)-Screen Printer

Screen Printer : Traceability(Offline Barcode Option Interworking)

■ Hand Barcode Reader

- Stencil Mask ID
- Stencil Paste ID
- Squeegee Assembly ID

Barcode Confirm Feature
 Above 3 kind ID, simple saving feature & Decision working after compare to registered ID

Use Traceability
 Use Paste, Squeegee, Mask ID

TRACEABILITY

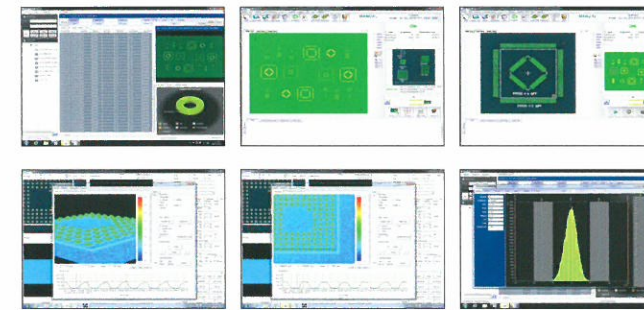
Paste ID
 Squeegee ID
 Mask ID

START CANCEL

After compare to registered ID whether works or not

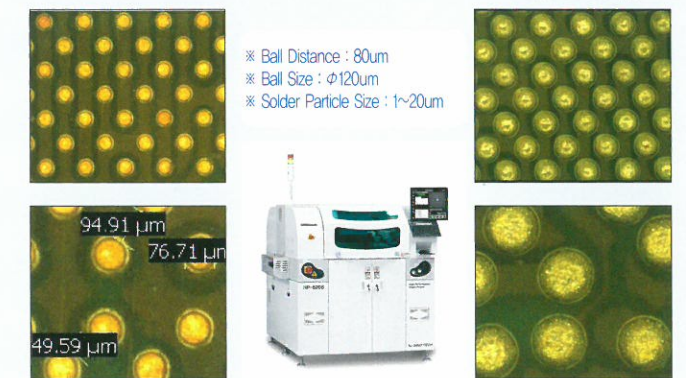
Printing Quality

HP-520SPI - SJIT Test Board



Printing Quality

After Printing



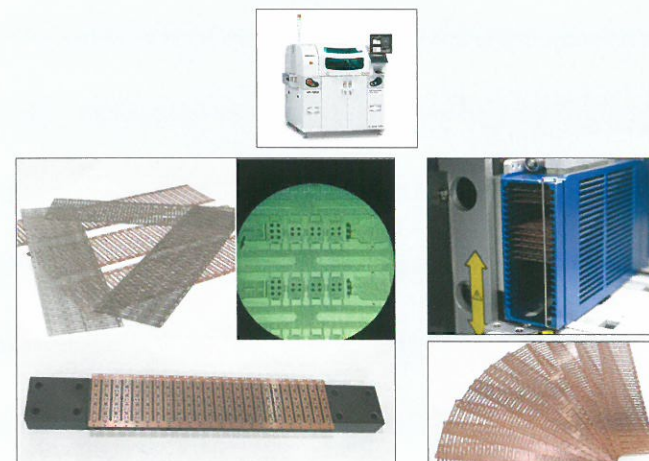
Printing Quality

Smart Phone Camera Module



Printing Quality

Lead Frame Printing



Screen Printer & 3D Inspection

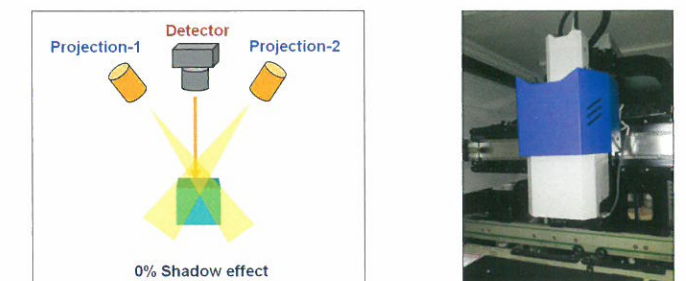
HP-520SPI HP-520SPI SP & SPI Data Close-loop

■ Screen printer real time control
 ■ Solder paste 3D inspection
 ■ Lot test

[shortage] [excessive] [small] [Bridge] [foreign] [Solder foreign]

SPI Dual Projection Camera

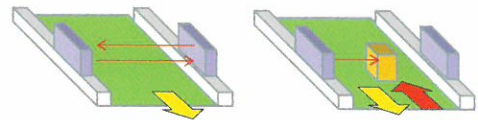
SPI-Dual Projection CAMERA



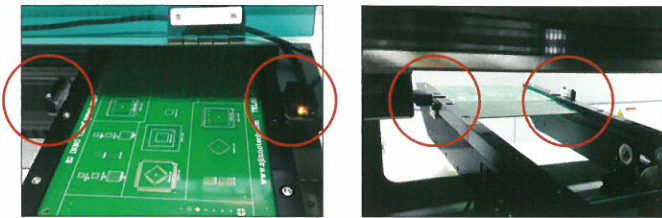
Spec	Camera	FOV(mm)	Speed	Inspect Time (PC8200×200)	Remark
Standard	4M(18um)	36.8×36.8	46cm/sec	8.4sec	Dual Projection

Component Detector on the PCB

OPTION



In case of part on PCB, Sensor detection, Back PCB and alarming



Temperature Control Unit

OPTION

Temperature Control Unit

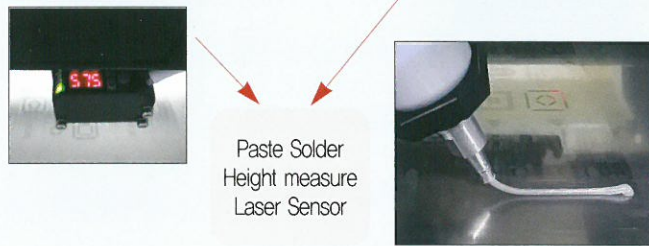
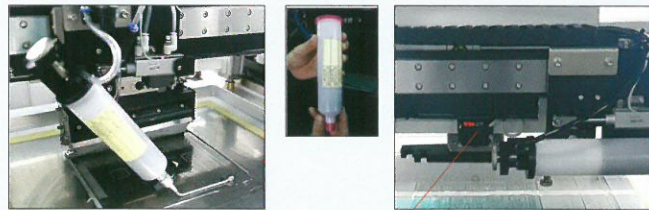
- Non Air Circulation System
- Cooling Capability : 2,500 kcal/h
- PTC Heater 1.6Kw
- Setting Temperature : 20°C~30°C
- Operating Range : 2.0°C~30°C, 40%~60%
- 220VAC, 60Hz, 15Amp
- Dimension : 500x600x990(H)

Model : HTC-1380



Auto Solder Dispenser

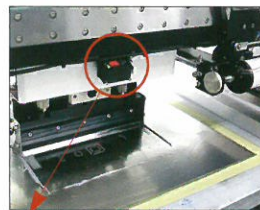
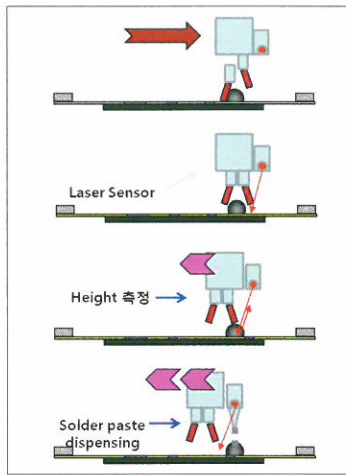
OPTION



Paste Solder Height measure Laser Sensor

Auto Solder Dispenser

OPTION



Laser Sensor



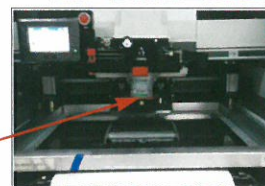
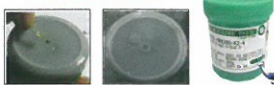
Auto Solder Dispenser

OPTION

- Made by DOOWON PRECISION
- Squeegee Carriage Center Position
- Program Working by Independent
- Remote Monitoring (Option)



[Paste outlet]



2D Barcode Reading

OPTION

1. Screen printer : On PCB, 2D Barcode recognition (reading)



⇒ 2D barcode reading and CSV file saving ⇒ Traceability

2. SPI : On PCB, 2D Barcode recognition (reading)



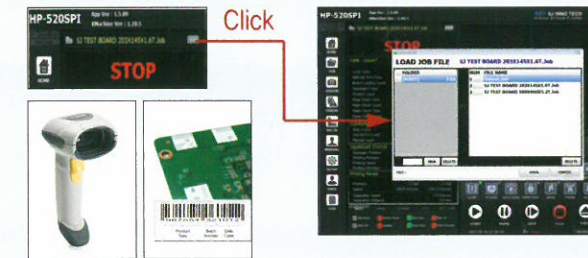
⇒ 2D barcode reading and CSV / SPC DATA saving ⇒ Traceability / SPC Data

Off line Barcode Manger

OPTION

JOB Change by Barcode Scan(Production Model Change)

- Job Program Change by Registered with Barcode Scan
- Barcode Scan Works with Registered Only Job File
- Register Another Job for New Job File



Off line Barcode Manger

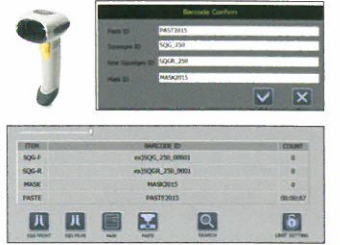
OPTION

- Offline Barcode Count Management System
 - Squeegee, Mask and Paste Management of Historical Use by Barcode
 - No Service for Integrated for Other Machines
 - All Info Save at Traceability

Barcode ID Accumulated Count Feature

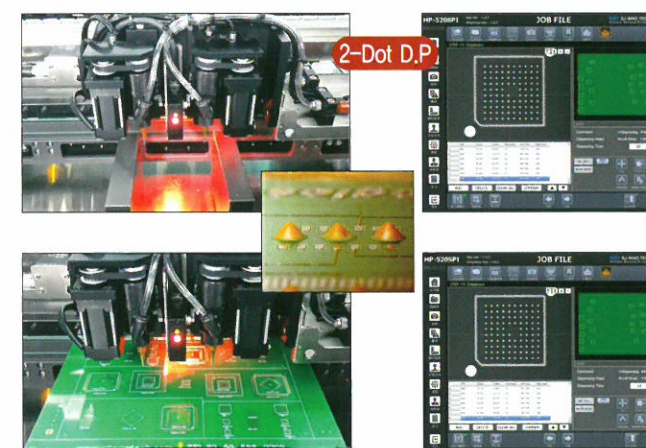
- Stencil Mask ID
- Front, Rear Squeegee ID
- Paste ID (Time Management)

- Count Limit Setting
- Count Reset
- Count Over → M/C Stop
- Count Over ID Delete Feature



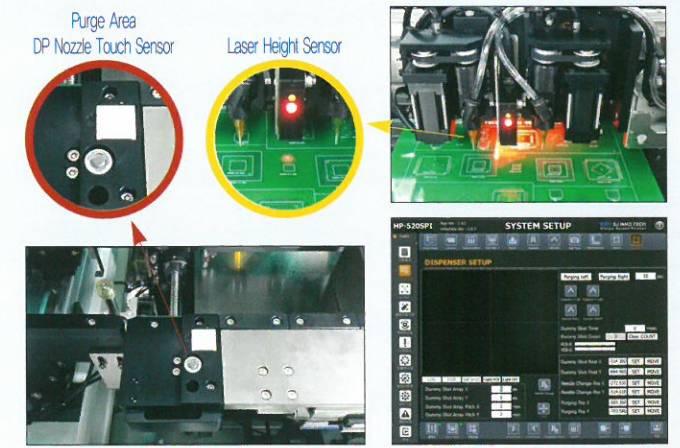
Dot Dispenser

OPTION



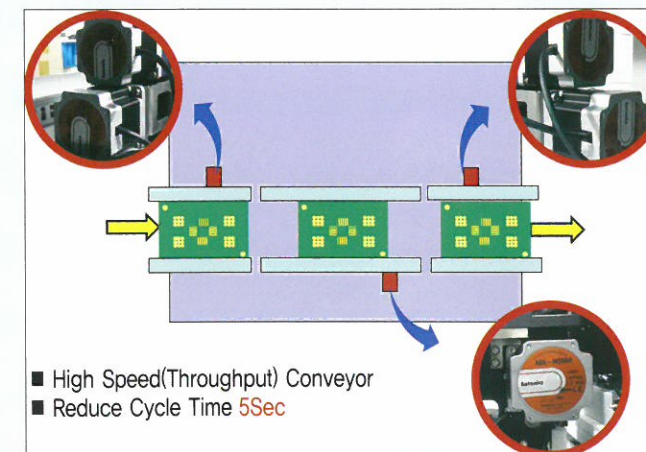
Dot Dispenser

OPTION



High Speed Conveyor

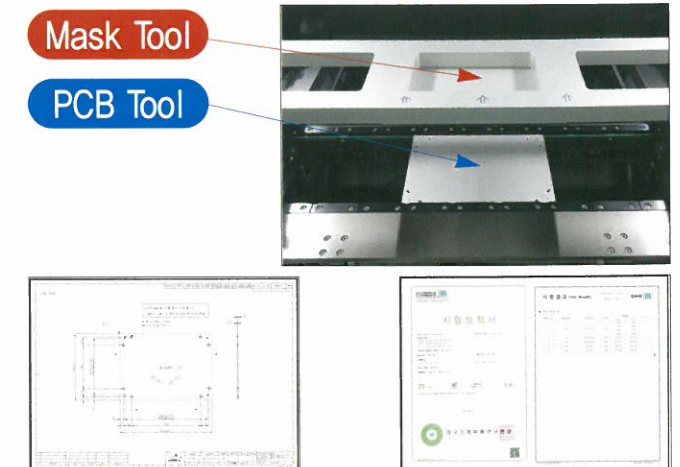
OPTION



- High Speed(Throughput) Conveyor
- Reduce Cycle Time 5Sec

CPK Measure Tooling (JIG)

OPTION



SJ INNOTECH Mode Specification



ITEM	HP-350M	HP-350MD	HP-620MD
Total System Alignment Accuracy and Repeatability	2.0Cpk@±12.5μm, 6-Sigma / ±0.0125mm		
Printing Alignment Accuracy and Repeatability	2.0Cpk@±25μm, 6-Sigma / ±0.025mm		
Cycle Time (203×145mm PCB)	Excluding Printing : 6sec *Real Time about 11sec	Excluding Printing : 6sec *Real Time about 11sec → Single	6sec(Real Time 15sec) → Single
Stencil Frame Size	STD : 650×550mm (L×W)	STD : 650×550mm (L×W) Only	STD : 650×550mm, 736×736mm (L×W)
PCB Size	50×50 ~ 350mm×250mm (L×W)	50×50 ~ 350mm×250mm (L×W)	50×50 ~ 620mm×300mm (L×W)
PCB Thickness	0.3mm ~ 6.5mm		
PCB Weight	2.0Kg	2.0Kg	5.0Kg
Conveyor Width Adjustment	Programmable(Automatic) / InWork/Out 3-Stage Conveyor		
Squeegee Speed	1 ~ 150mm/s (Inc 0.01mm/s)		
Squeegee Pressure	Load-Cell Application 0.1 - 50Kg/f (Software Programmable)	Load-Cell Application 0.1 - 50Kg/f (Software Programmable)	Load-Cell Application 0.1 - 50Kg/f
Vision Camera	Interlaced Scan CCD. *F.O.V 11mm×8mm		
2D Inspection	Paste On Pad - Detection of Insufficient Solder (Standard)		
Cleaning System	IPA + Paper + Vacuum Control in Software Parameter		
Dimension(mm)	1490(L) × 1492(W) × 1445(H)	1310(L) × 2275(W) × 1447(H)	1690(L) × 2600(W) × 1477(H)
Weight	1,130Kg	2,050Kg	2,400Kg
Power	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 6.0Kw(single)×2대 total:12.0Kw	AC220V, 50/60HZ, 6.0Kw(single)×2대 total:12.0Kw
Pneumatic(AIR)	0.5MPa, 40NL/min	0.5MPa, 40NL/min×2	0.5MPa, 40NL/min×2
OS Program	Industrial PC, Microsoft Windows / LCD Monitor 17"		

ITEM	HP-880L	HPX-1300S
Accuracy & Repeatability	2.0Cpk@±25μm, 6-Sigma	
Stencil Frame Size	736×736~1050×800	1100,1200,1300,1400,1500,1580mm(L)×650,736,800(W)
PCB Size	100×80 ~ 850mm×480mm (L×W)	200×150 ~ 1240mm×450mm (L×W)
PCB Thickness	0.3mm ~ 6.5mm	
PCB Weight	8Kg	8Kg
Conveyor Width Adjustment	Programmable(Automatic) / One Stage Conveyor System	Programmable(Automatic) / InWork/Out 3 Stage Conveyor
Squeegee Speed	1 ~ 150mm/s (Inc 0.01mm/s)	
Squeegee Pressure	Load-Cell Application, 0.1 - 50Kg/f (Software Programmable)	
Vision Camera	Interlaced Scan CCD. *F.O.V 11mm×8mm	
2D Inspection	Paste On Pad - Detection of Insufficient Solder (Standard)	
Cleaning System	IPA + Paper + Vacuum Control in Software Parameter	
Dimension(mm)	1530(L) × 1840(W) × 1480(H)	2580(L) × 1700(W) × 1445(H)
Weight	1,300Kg	2,000Kg
Power	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 6.0Kw
Pneumatic(AIR)	0.5MPa, 40NL/min	
OS Program	Industrial PC, Microsoft Windows / LCD Monitor 17"	

SJ INNOTECH Mode Specification



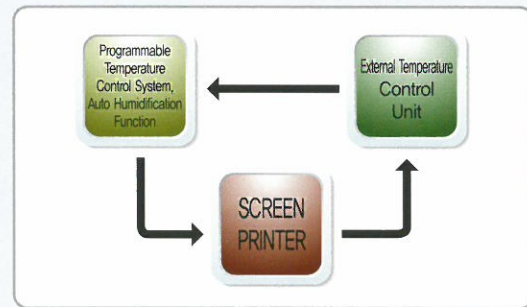
ITEM	HP-520S	HP-680S	HP-850S	HP-1000S
Total System Alignment Accuracy and Repeatability	2.0Cpk@±12.5μm, 6-Sigma / ±0.0125mm			
Total System Alignment Accuracy and Repeatability	2.0Cpk@±25μm, 6-Sigma / ±0.025mm			
Cycle Time (203×145mm PCB)	Excluding Printing : 7sec *Real Time about 13sec	Excluding Printing : 10sec *Real Time about 16sec	Excluding Printing : 12sec *Real Time about 18sec	Excluding Printing : 20sec *Real Time about 28sec
Stencil Frame Size	STD : 600×550mm (L×W) 650×550, 736×736mm	STD : 650,736,800,860(L)mm ×550,736,800(W)mm	STD : 736,800,860,920,1000,1050(L)mm ×736,800,850(W)mm	STD : 920,1000,1100,1200(L)mm ×800,900(W)mm
PCB Size	50×50 ~ 520mm×420mm (L×W)	50×50 ~ 680mm×510mm (L×W)	70×70 ~ 850mm×510mm (L×W)	200×150 ~ 940mm×610mm (L×W)
Print Area	50×50 ~ 520mm×420mm (L×W)	50×50 ~ 680mm×510mm (L×W)	70×70 ~ 850mm×510mm (L×W)	200×150 ~ 940mm×610mm (L×W)
PCB Thickness	0.3mm ~ 6.5mm			
PCB Weight	2Kg	5Kg	8Kg	10Kg
PCB Warpage	0 ~ 4mm (Inc. Thickness)			
PCB Stopper	Camera moves by Program automatically and stop Board at correct position			
PCB Support	· Magnetic Support Pin or Block · Auto adjustment of height according to PCB "t" · Support Pin Height : 73.9mm · Vacuum Type Support(Option)			
PCB Clamping(Fixed)	· Top Link Clamping (0.8 ~ 6t) · Top Knife Edge Clamping (0.2 ~ 0.8t) · Vacuum Type(Option)			
PCB Under Clearance	30mm			
Board Side(Edge)Permissible Range	· Top Link Clamping : Limitlessness · Top Knife Edge Clamping : 3mm · Vacuum Type : Limitlessness			
Conveyor Width Adjustment	· Programmable (Automatic) · InWork/Out 3 Stage Conveyor			
PCB Direction	Left ⇒ Right, Right ⇒ Left, Front Fixed (STD)			
Squeegee Type	· Metal (Stainless Alloy Steel) 0.2t, 0.3t, Etching Blade · User selective			
Squeegee Level Method	Self Balancing			
Squeegee Speed	1 ~ 150mm/s (Inc 0.01mm/s)			
Squeegee Pressure	Load-Cell Application 0.1 - 50Kg/f (Programmable)	Load-Cell Application 0.1 - 50Kg/f (Programmable)	Load-Cell Application 0.1 - 50Kg/f (Programmable)	Load-Cell Application 0.1 - 50Kg/f (Programmable)
Snap-off	· Distance : 0 - 5.0mm (Inc 0.01mm) · Speed : 1 - 150mm/sec (Inc 0.01mm/sec)			
Vision Camera	Interlaced Scan CCD. *F.O.V 11mm×8mm			
Vision Board	EURESYS LIBRARY Application			
2D Inspection	Paste On Pad - Detection of Insufficient Solder (Standard)			
Fiducials	Registered Figure Matching, Pattern Matching			
Fiducials Size	0.4 ~ 5mm			
Cleaning System	IPA + Paper + Vacuum Control을 Software Parameter에서 Programmable			
Dimension (mm)	1530(L) × 1635(W) × 1457(H)	1750(L) × 1735(W) × 1457(H)	1910(L) × 1750(W) × 1457(H)	1950(L) × 1945(W) × 1457(H)
Weight	1,360Kg	1,500Kg	1,650Kg	1,800Kg
Power	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 6.0Kw
Pneumatic (AIR)	0.5MPa, 40NL/min			
OS Program	Industrial PC, Microsoft Windows / LCD Monitor 17"			
Host Communication	· SEMEMA Interface (STD) · TCP/IP (Option)			

SJ INNOTECH Mode Specification



ITEM	HP-520SPI	HP-850SPI	SPI(3D)Part Specification (Commonness)
Total System Alignment Accuracy and Repeatability	2.0Cpk@±12.5μm, 6-Sigma / ±0.0125mm		<ol style="list-style-type: none"> 2D/3D Vision Algorithm <ul style="list-style-type: none"> · 2D : Vision Inspection Algorithm · 3D : PMP (Phase Measuring Profilometry) Algorithm Camera <ul style="list-style-type: none"> · IOI 4M180MCL 18μm (FOV : 36.8×36.8mm) – Standard 15μm (FOV : 30×30mm) – Option Inspection Speed <ul style="list-style-type: none"> · 0.29sec/1(F.O.V) Solder Paste Height Range <ul style="list-style-type: none"> · 0 ~ 450μm Height Resolution <ul style="list-style-type: none"> · 0.4μm Height Repeatability (Standard) <ul style="list-style-type: none"> · ±0.5% (3σ)* Height Repeatability (Rear PCB) <ul style="list-style-type: none"> · ±2% (3σ)* Height Accuracy <ul style="list-style-type: none"> · 2μm* Max. PCB Warp <ul style="list-style-type: none"> · ±5mm Gage R&R <ul style="list-style-type: none"> · < 10%*(6σ)* 12. Dual Projection Application
Total System Alignment Accuracy and Repeatability	2.0Cpk@±25μm, 6-Sigma / ±0.025mm		
Cycle Time (203×145mm PCB)	Excluding Printing : 7 sec *Real Time about 13 sec	Excluding Printing : 12 sec *Real Time about 18 sec (Just Printing)	
Stencil Frame Size	기본 : 600×550mm (L×W) 650×550, 736×736mm	L : 736, 800, 860, 920, 1000, 1050mm W : 736, 800mm	
PCB Size	50×50 ~ 520mm×420mm (L×W)	70×70 ~ 850mm×450mm	
PCB Thickness	0.4mm ~ 6mm		
PCB Weight	2Kg	8Kg	
PCB Warpage	0 ~ 8mm (Inc. Thickness)		
PCB Stopper	Camera moves by Program automatically and stop Board at correct position		
PCB Support	· Magnetic Support Pin or Block · Auto adjustment of height according to PCB ↑ · Support Pin Height : 73.9mm · Vacuum Type Support(Option)		
PCB Clamping(Fixed)	· Top Link Clamping (0.8 ~ 6t) · Top Knife Edge Clamping (0.2 ~ 0.8t) · Vacuum Type(Option)		
PCB Under Clearance	30mm		
Board side(Edge) Permissible range	· Top Link Clamping : Limitlessness · Top Knife Edge Clamping : 3mm · Vacuum Type : Limitlessness		
Conveyor Width Adjustment	· Programmable (Automatic) · In/Work/Out 3Stage Conveyor		
Squeegee Type	· Metal (Stainless Alloy Steel) 0.2t, 0.3t, Etching Blade · User selective		
Squeegee Level Method	Self Balancing		
Squeegee Speed	1 ~ 150mm/s (Inc 0.01mm/s)		
Squeegee Pressure	Load-Cell Application 0.1 - 50Kg/f (Software Programmable)	Load-Cell Application 0.1 - 50Kg/f (Software Programmable)	
PCB Separation	· Distance : 0 - 5.0mm (Inc 0.01mm) · Speed : 1 - 150mm/sec (Inc 0.01mm/sec)		
Vision Camera	Interlaced Scan CCD, *F.O.V 11mm×8mm		
Vision Board	EURESYS LIBRARY Application		
Fiducials	Registered Figure Matching, Pattern Matching		
Fiducials Size	0.4 ~ 5mm		
Cleaning System	IPA + Paper + Vacuum Control in Software Parameter		
Dimension (mm)	2115(L) × 1625(W) × 1457(H)	2550(L) × 1915(W) × 1485(H)	
Weight	1,500Kg	2,700Kg	
Power	AC220V, 50/60HZ, 6.0Kw	AC220V, 50/60HZ, 8.0Kw	
Pneumatic(AIR)	0.5MPa, 40NL/min		
OS Program	Industrial PC, Microsoft Windows / LCD Monitor 17"		
Host Communication	· SEMEMA Interface (STD) · TCP/IP (Option)		

Programmable Temperature Control System



HTC-1380



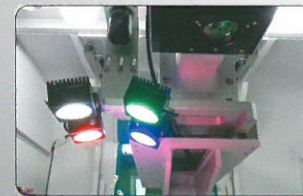
Programmable Temperature Control System
HTC-1380



LASER MARKING SYSTEM

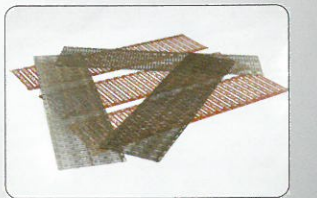
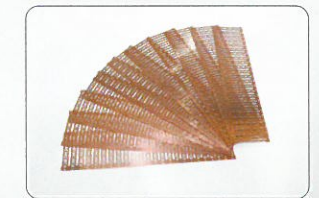
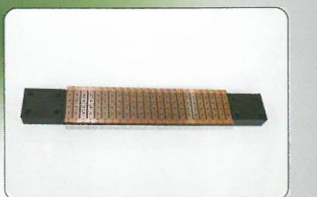
SLM-350T/SLM-520T

- EO Technics CO² Laser Marking application
- Accuracy Marking Position setting with Vision Camera
- Based application for IONIZER
- Based application for both up and down marking by 180 Turning
- Various word and symbol marking for 2D QR code
- X, Y Table Moving System
- PCB Size SLM-350T : 80×80~250×330
SLM-520T : 80×80~420×520



SEMICONDUCTOR LEAD FRAME SCREEN PRINTER

HP-350S



LARGE TOUCH GLASS & FILM SCREEN PRINTER

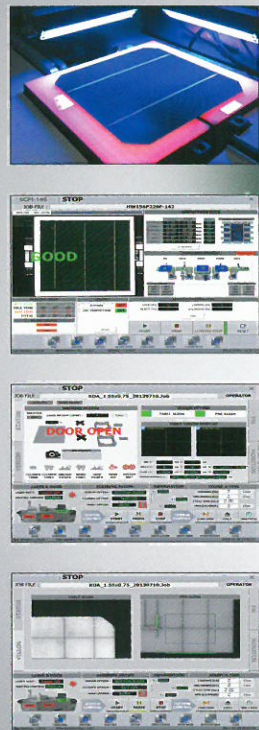
Glass Max Size : 1100×1300

- Mask Tilting Function
- Squeegee Swing feature for protected INK drop

GP-1300



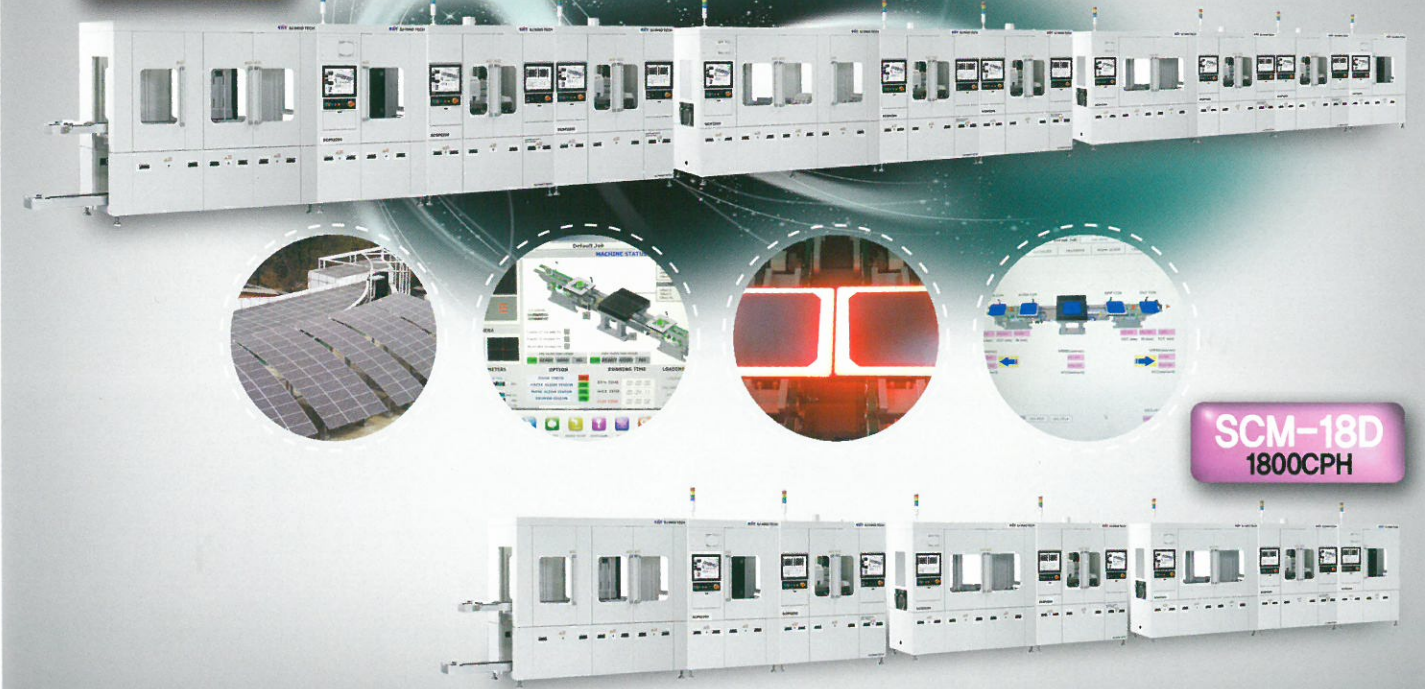
SOLAR R/D LINE



Loader Screen Printer Dryer Unloader

SOLAR METALLIZATION INLINE SYSTEM

SCM-36D
3600CPH



THICK FILM RESISTOR VISION SCREEN PRINTER

JAPAN SEISHIN TRADING CO., LTD. ODM

- Cycle Time : 4sec/1-Head
- Repeated Printing Degree : 4μm

SS-1600AS



TOUCH GLASS VISION SCREEN PRINTER

Glass Size : Min 4" ~ Max 15.6"

- Cycletime : 6sec
- Accuracy : ±12.5μm
- Mask Auto Alignment
- Mask Tilting Function
- Squeegee Swing feature for protected INK drop

GL-300 > GP-300 > DRY > GU-300



BM Printing

IR Printing

ROGO Printing

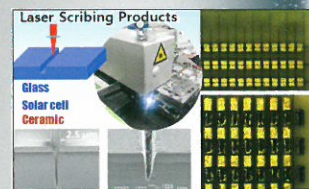


LASER SCRIBER

JAPAN SEISHIN TRADING CO., LTD. ODM

- Moving speed : 400mm/sec
- Repeated degree : ±2μm
- X.Y Table Cleaning System
- Laser Scriber for 0402 and 0603

SLS-400



GLOBAL NO.1

New Technology
High Performance
VISION SCREEN PRINTER

www.sjinnotech.com

Challenge & Execution
Communication & Cooperation
Creative & Innovation

PATENT



CERTIFICATE

